



| Drg. Ref. | Part No. | Description | No. Off/Wc. | Drg. Ref. | Part No. | Description | No. Off/Mc. | |
|-----------|----------|--|-------------|-----------|----------|-------------|---|-----------|
| 1 | A6483/2 | Bed - | - - - - - | 1 | 33 | 73/1127 | 70T Change Gear - | - - - - - |
| 2 | | Oilite Bush (CTS x 1") - | - - - - - | 1 | 34 | 73/1128 | 75T Change Gear - | - - - - - |
| 3 | | Mill Pin (Type GPS, $\frac{1}{16}$ " Dia. x 1") - | - - - - - | 1 | 35 | A6489 | Change Gear Guard - | - - - - - |
| 4 | | Oilite Bush (CT174 x $\frac{1}{16}$ ") - | - - - - - | 1 | 36 | 75/1131 | Hinge Screw - | - - - - - |
| 5 | A7264 | Cover Plate - | - - - - - | 1 | 37 | A6490 | Headstock - | - - - - - |
| 6 | A7167 | Ladscrew - | - - - - - | 1 | 38 | | Cap Screw ($\frac{1}{2}$ " B.S.F. x $\frac{1}{8}$ ") - | - - - - - |
| 7 | | Washer ($\frac{1}{16}$ ") - | - - - - - | 3 | 39 | 75/1984 | Washer (Soft) - | - - - - - |
| 8 | A7256 | Locknut - | - - - - - | 1 | 40 | A7259 | Packing Piece - | - - - - - |
| 9 | A6485 | Ball Handle Assembly - | - - - - - | 2 | 41 | | Cap Screw ($\frac{1}{2}$ " B.S.F. x $\frac{1}{8}$) - | - - - - - |
| 10 | A6486 | Gear Quadrant - | - - - - - | 1 | 42 | A7278 | Packing Piece - | - - - - - |
| 11 | | Hexagon Head Set Screw ($\frac{1}{16}$ " B.S.F. x $\frac{1}{8}$) - | - - - - - | 1 | 43 | A6491 | Clamp - | - - - - - |
| 12 | | Woodruff Key (No. 30) - | - - - - - | 2 | 44 | | Hexagon Head Set Screw ($\frac{1}{16}$ " B.S.F. x $\frac{1}{8}$) - | - - - - - |
| 13 | 75/1107 | Change Gear Stud - | - - - - - | 2 | 45 | A6492 | Adams Gear Stud - | - - - - - |
| 14 | A1644 | Change Gear Bush - | - - - - - | 2 | 46 | | Oil Cup (Adams style B.S. 1517) - | - - - - - |
| 15 | V7220 | Washer - | - - - - - | 3 | 47 | A6493 | Support Pin - | - - - - - |
| 16 | | Cheese Head Screw (2 B.A. x $\frac{3}{16}$) - | - - - - - | 3 | 48 | | Socket Set Screw ($\frac{1}{2}$ " B.S.F. x $\frac{3}{8}$ " Cup Point) - | - - - - - |
| 17 | A6487 | Spacing Collar - | - - - - - | 1 | 49 | A6494 | Spindle - | - - - - - |
| 18 | 75/1132 | Spacer - | - - - - - | 1 | 50 | 73/1209 | 65T Backgear - | - - - - - |
| 19 | MA2241 | Gear Collar - | - - - - - | 1 | 51 | 75/1227 | Backgear Key - | - - - - - |
| 20 | MY2812 | GrubscREW ($\frac{1}{2}$ " B.S.F. x $\frac{1}{16}$) - | - - - - - | 1 | 52 | | Cap Screw (2 B.A. x $\frac{3}{16}$) - | - - - - - |
| 21 | 73/1116 | 20T Change Gear - | - - - - - | 2 | 53 | | Washer ($\frac{1}{16}$ ") - | - - - - - |
| 22 | 73/1117 | 23T Change Gear - | - - - - - | 1 | 54 | | Socket Set Screw ($\frac{1}{2}$ " B.S.F. x $\frac{1}{16}$ " Cup Point) - | - - - - - |
| 23 | 73/1118 | 30T Change Gear - | - - - - - | 1 | 55 | 74/1234 | Vee Cone Pulley Assembly - | - - - - - |
| 24 | A7362 | 32T Change Gear - | - - - - - | 1 | 56 | | Oil Nipple (Tealamin 2BA NC 6055) - | - - - - - |
| 25 | 73/1119 | 35T Change Gear - | - - - - - | 1 | 57 | | Thrust Bearing (Extra light, EW 1, Hoffmann) - | - - - - - |
| 26 | 73/1120 | 38T Change Gear - | - - - - - | 1 | 58 | A6495 | Thrust Washer - | - - - - - |
| 27 | 73/1121 | 40T Change Gear - | - - - - - | 1 | 59 | 75/1231 | Pin - | - - - - - |
| 28 | 73/1122 | 45T Change Gear - | - - - - - | 1 | 60 | MF59/1 | Thrust Washer - | - - - - - |
| 29 | 73/1123 | 50T Change Gear - | - - - - - | 1 | 61 | 75/1239 | Locking Collar - | - - - - - |
| 30 | 73/1124 | 55T Change Gear - | - - - - - | 1 | 62 | MY4002 | Copper Pad - | - - - - - |
| 31 | 73/1125 | 60T Change Gear - | - - - - - | 1 | 63 | | Socket Set Screw ($\frac{1}{2}$ " B.S.F. x $\frac{3}{16}$ " Cup Point) - | - - - - - |
| 32 | 73/1126 | 65T Change Gear - | - - - - - | 1 | 64 | A7252 | 25T Gear - | - - - - - |

| Drg. Ref. | Part No. | Description | No. Off/Mc. | Drg. Ref. | Part No. | Description | No. Off/Mc. |
|-----------|----------|--|-------------|-----------|-----------|---|-------------|
| 65 | MY2802 | Grub Screw (2 B.A. x $\frac{3}{16}$) - | - - - - - | 105 | 75/1406 | Tool Clamp Stud - | - - - - - |
| 66 | | Yee Bar (Dawson 'A' Section Code U, VORW 25 l/b) - | - - - - - | 106 | A4806 | Spring - | - - - - - |
| 67 | A6496 | Back Gear Spindle - | - - - - - | 107 | 74/1409/1 | Tool Clamp - | - - - - - |
| 68 | | Socket Set Screw (2 B.A. x $\frac{3}{16}$) Half Dog Point, (Wedglok) - | - - - - - | 108 | 75/1410 | Spherical Washer - | - - - - - |
| 69 | | Hexagon Nut ($\frac{1}{2}$ " B.S.F.) - | - - - - - | 109 | 75/1412 | Hexagon Nut - | - - - - - |
| 70 | 74/1218 | 21/56T Back Gear Cluster - | - - - - - | 110 | 75/1413 | Adjusting Screw Assembly - | - - - - - |
| 71 | 75/1217 | Washer - | - - - - - | 111 | A6509 | Apron - | - - - - - |
| 72 | | Countersunk Socket Screw (2 B.A. x $\frac{3}{16}$) - | - - - - - | 112 | A6510 | Cap Screw ($\frac{1}{2}$ " B.S.F. x $\frac{1}{16}$) - | - - - - - |
| 73 | A6497 | Spindle - | - - - - - | 113 | A6510 | Leadscrew Nut - | - - - - - |
| 74 | A6498 | Change Gear Bush - | - - - - - | 114 | 75/1216 | Cam Peg - | - - - - - |
| 75 | A6540 | Hinge Bracket - | - - - - - | 115 | V123 | Stop - | - - - - - |
| 76 | | Washer ($\frac{1}{16}$) - | - - - - - | 116 | A7719 | Cam Lever - | - - - - - |
| 77 | | Hexagon Head Set Screw ($\frac{1}{2}$ " B.S.F. x 1") - | - - - - - | 118 | A6513 | Simmonds Nut ($\frac{1}{2}$ " B.S.F.) - | - - - - - |
| 78 | A6541 | Belt Guard - | - - - - - | 119 | | Pinion - | - - - - - |
| 79 | A6542 | Pivot Screw - | - - - - - | 120 | | Socket Set Screw ($\frac{1}{2}$ " B.S.F. x $\frac{3}{16}$ " Half Dog Point, Wedglok) - | - - - - - |
| 80 | | Hexagon Locknut ($\frac{1}{2}$ " B.S.F.) - | - - - - - | 121 | A6514 | Spindle - | - - - - - |
| 82 | A6503/1 | Gib Strip - | - - - - - | 122 | A6515 | Eccentric - | - - - - - |
| 83 | 75/1311 | Adjusting Screw - | - - - - - | 123 | | Circlip (Anderton Ext. Type 1400 $\frac{1}{16}$) - | - - - - - |
| 84 | | Hexagon Locknut ($\frac{1}{2}$ " B.S.F.) - | - - - - - | 124 | | Socket Set Screw ($\frac{1}{2}$ " B.S.F. x $\frac{3}{16}$ " Half Dog Point) - | - - - - - |
| 85 | A6661 | Clamp Pin Assembly - | - - - - - | 125 | A6523 | Tailstock Base - | - - - - - |
| 89 | | Hexagon Locknut ($\frac{1}{2}$ " B.S.F.) - | - - - - - | 126 | A6524 | Gib Strip - | - - - - - |
| 90 | MA7022 | End Plate - | - - - - - | 127 | MY2817 | Adjusting Screw (2 B.A. x $\frac{3}{16}$) - | - - - - - |
| 91 | | Cap Screw (2 B.A. x $\frac{1}{2}$) - | - - - - - | 128 | MT3145 | Stud - | - - - - - |
| 93 | | Fibre Washer ($\frac{1}{2}$ " O/D x $\frac{3}{16}$ " Bore x $\frac{1}{16}$ Thick) - | 2 | 129 | A6525 | Tailstock Body - | - - - - - |
| 94 | 75/1303 | Micrometer Dial - | - - - - - | 130 | D5/1505 | Washer - | - - - - - |
| 95 | 75/1337 | Ball Handle Assembly - | - - - - - | 131 | A2146 | Set Over Screw - | - - - - - |
| 99 | A6519/1 | Top Slide - | - - - - - | 132 | 75/1506 | Barrel Key - | - - - - - |
| 100 | A6519/1 | Gib Strip - | - - - - - | 133 | 75/1507 | Pad Bolt and Bush - | - - - - - |
| 101 | MY2817 | Adjusting Screw - | - - - - - | 134 | V130 | Stud - | - - - - - |
| 102 | A6520 | Feed screw, Top Slide (Metric, A7343) - | - - - - - | 135 | 75/1504 | Barrel Locking Lever - | - - - - - |
| 103 | 75/1411 | Pin - | - - - - - | 136 | A6526 | Barrel - | - - - - - |
| 104 | V1080 | Ball Handle Assembly - | - - - - - | 137 | 75/1520 | Handwheel Assembly - | - - - - - |

| | | | | | | | |
|-----|-----------|--|-----------|-----|----------|--|-----------|
| 138 | 75/1509 | Thrust Plate - | - - - - - | 172 | | Round Head Screw (2 B.A. x $\frac{1}{4}$) - | - - - - - |
| 139 | | Round Head Screw (4 B.A. x $\frac{3}{16}$) - | - - - - - | 173 | A7271 | Hexagon Nut ($\frac{1}{2}$ " B.S.F.) - | - - - - - |
| 140 | V1060 | Graduated Plate - | - - - - - | 175 | | Screw Cutting-Chart—English - | - - - - - |
| 141 | | Rivets (No. 4 x $\frac{3}{16}$) - | - - - - - | 176 | A203 | Washer ($\frac{1}{16}$) - | - - - - - |
| 142 | 75/1248 | No. 2 M.T. Centre (Hard) - | - - - - - | 177 | G2532/1 | Rubber Pad - | - - - - - |
| 143 | A7255 | Mounting Bracket - | - - - - - | 178 | | Name Plate - | - - - - - |
| 144 | | Socket Set Screw (2 B.A. x $\frac{3}{16}$) Cup Point - | - - - - - | 179 | 75/1249 | Rivet GPK Type 'U' No. 2 x $\frac{1}{16}$) - | - - - - - |
| 145 | A6528 | Swing Pin - | - - - - - | 180 | A6521 | Nut Morse Center (Soft) - | - - - - - |
| 146 | A6529 | Countershaft Arm - | - - - - - | 181 | | Thread Dial Indicator - | - - - - - |
| 147 | | Round Headed Screw ($\frac{1}{2}$ " B.S.F. x $\frac{3}{16}$) - | - - - - - | 182 | | Socket Set Screw (2 B.A. x $\frac{3}{16}$) Half Dog Point - | - - - - - |
| 148 | A6530 | Sleeves - | - - - - - | 183 | A7254 | Clamping Screw - | - - - - - |
| 149 | A6531/1 | Lever - | - - - - - | 184 | A7253 | Lever and Knob - | - - - - - |
| 150 | MY2811 | GrubscREW (2 B.A. x $\frac{1}{2}$) - | - - - - - | 185 | | Socket Set Screw (2 B.A. x $\frac{3}{16}$ " Cup Point) - | - - - - - |
| 151 | 75/1966 | Washer - | - - - - - | 186 | A6546 | Face Plate - | - - - - - |
| 152 | | Hexagon Nut ($\frac{1}{2}$ " B.S.F.) - | - - - - - | 187 | DB10/2 | Driver Peg - | - - - - - |
| 153 | A6533 | Tie Rod—R.H. - | - - - - - | 188 | | Hexagon Nut ($\frac{3}{8}$ " B.S.W.) - | - - - - - |
| 154 | | Split Pin ($\frac{1}{16}$ " Dia. x $\frac{1}{2}$) - | - - - - - | 189 | A7359 | Feed screw (Metric, A7337) - | - - - - - |
| 155 | A6534 | Tie Rod—L.H. - | - - - - - | 190 | | Clamp Head Screw (4 B.A. x $\frac{1}{2}$) - | - - - - - |
| 156 | | Hexagon Nut ($\frac{1}{16}$ " B.S.W.) - | - - - - - | 191 | | Socket Set Screw (6 B.A. x $\frac{3}{16}$) Wedglok Half Dog - | - - - - - |
| 157 | A6535 | Turnbuckle - | - - - - - | 192 | 75/1984A | Washer (Hard) - | - - - - - |
| 158 | A6536 | Countershaft - | - - - - - | 193 | A6502/1 | Saddle - | - - - - - |
| 159 | | Woodruff Key (No. 90) - | - - - - - | 194 | A7878 | Cross Slide - | - - - - - |
| 160 | A1973 | Thrust Washer - | - - - - - | 195 | A7882 | Thrust Pad—L.H. - | - - - - - |
| 161 | A1832 | 7" Dia. Countershaft Pulley - | - - - - - | 196 | A7883 | Thrust Pad—R.H. - | - - - - - |
| 162 | 73/1626/3 | Vee Cone Pulley - | - - - - - | 197 | A7874 | Top Slide Base - | - - - - - |
| 163 | | Socket Set Screw ($\frac{1}{2}$ " B.S.F. x $\frac{3}{16}$) Cup Point - | - - - - - | 198 | A686/1 | Safety Head Screw - | - - - - - |
| 164 | A1853/1 | Motor Pin (2 B.A. Bore x $\frac{3}{16}$) - | - - - - - | 199 | A7880 | Gib Strip—Cross Slide - | - - - - - |
| 165 | | Socket Set Screw ($\frac{1}{2}$ " B.S.F. x $\frac{3}{16}$) Cup Point - | - - - - - | 200 | MY2825 | Adjusting Screw—Gib-Strip - | - - - - - |
| 166 | | Vee Belt Primary Drive (Dawson M Section Code U, V or W 30) (1/L) - | - - - - - | 201 | | Cap Head Screw (2 B.A. x $\frac{3}{16}$) - | - - - - - |
| 167 | | Socket Set Screw ($\frac{1}{2}$ " B.S.F. x $\frac{3}{16}$) Cup Point - | - - - - - | 202 | A7881 | Feed Screw (Cross Slide), (Metric A8199) - | - - - - - |
| 168 | A6537 | Support Pin - | - - - - - | 203 | | | - - - - - |
| 169 | | Hexagon Lock Nut ($\frac{3}{8}$ " B.S.F.) - | - - - - - | 204 | A2736/1 | Motor Pulley (14_m Bore) - | - - - - - |
| 170 | A6538 | Belt Guard - | - - - - - | 205 | A7299 | Screw Cutting Chart—German - | - - - - - |
| 171 | A6539 | Back Plate - | - - - - - | 206 | A7300 | Screw-Cutting-Chart—French - | - - - - - |